

The WHY Behind Instrument Reprocessing

APIC Janet Moran MBA BSN RN CNOR
Sr. Clinical Education Consultant
04/07/2026

Objectives



Describe the different steps in instrument reprocessing and why they are important for patient safety



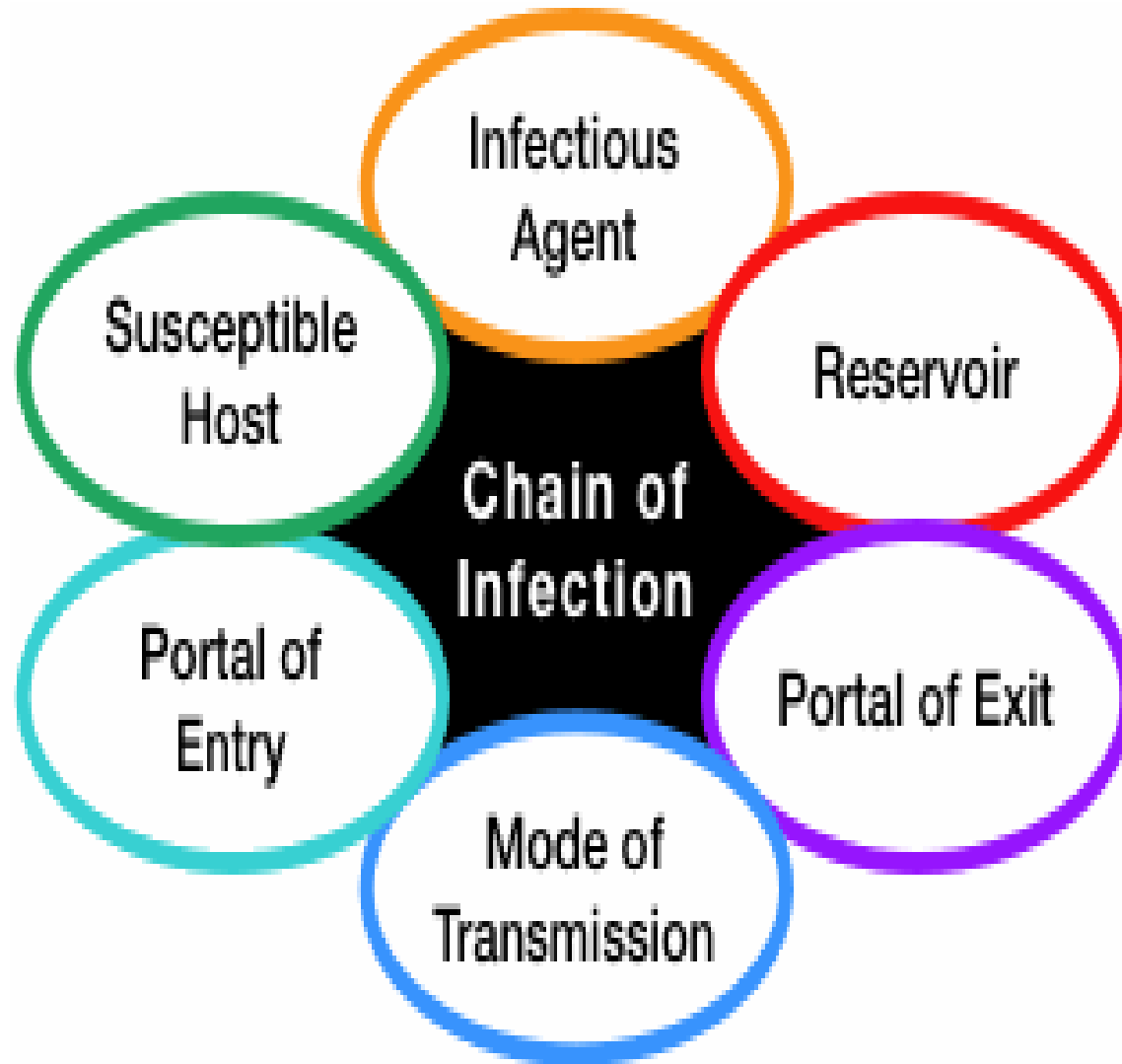
Understand the advantages of terminal sterilization versus high level disinfection.



Discuss how AAMI and AORN standards/guidelines influence best practice for instrument reprocessing



The Chain of Infection



Surgical Site Infections (SSI)

- Occur within 30 days of surgery or 1 year when an implant is involved.
- SSI constitute the majority of nosocomial infections.
- SSI account for 20% of all HAI.
- 157,000 SSI cases reported in the US in 2018...8,025 resulted in death.
- The US economic burden of SSIs is \$3.3 billion.

The Steps in Reprocessing Medical Instruments

1. Point of use treatment

2. Preparing dirty instruments for transport

3. Transport

4. Cleaning and disinfection

5. Inspection

6. Packaging *if not* high-level disinfecting

7. Sterilization

Point of Use Treatment

- Begin preparation for instrument decontamination at the point of use.
 - Moisten and remove gross soil.
 - Use sterile water for removal of gross soil during the procedure.
- Before transport:
- Dispose of sharps.
 - Protect delicate instruments.
 - Keep instruments moist by using enzymatic pre-treatment product or a water moistened towel over instruments.
 - Dispose of liquids before transport.



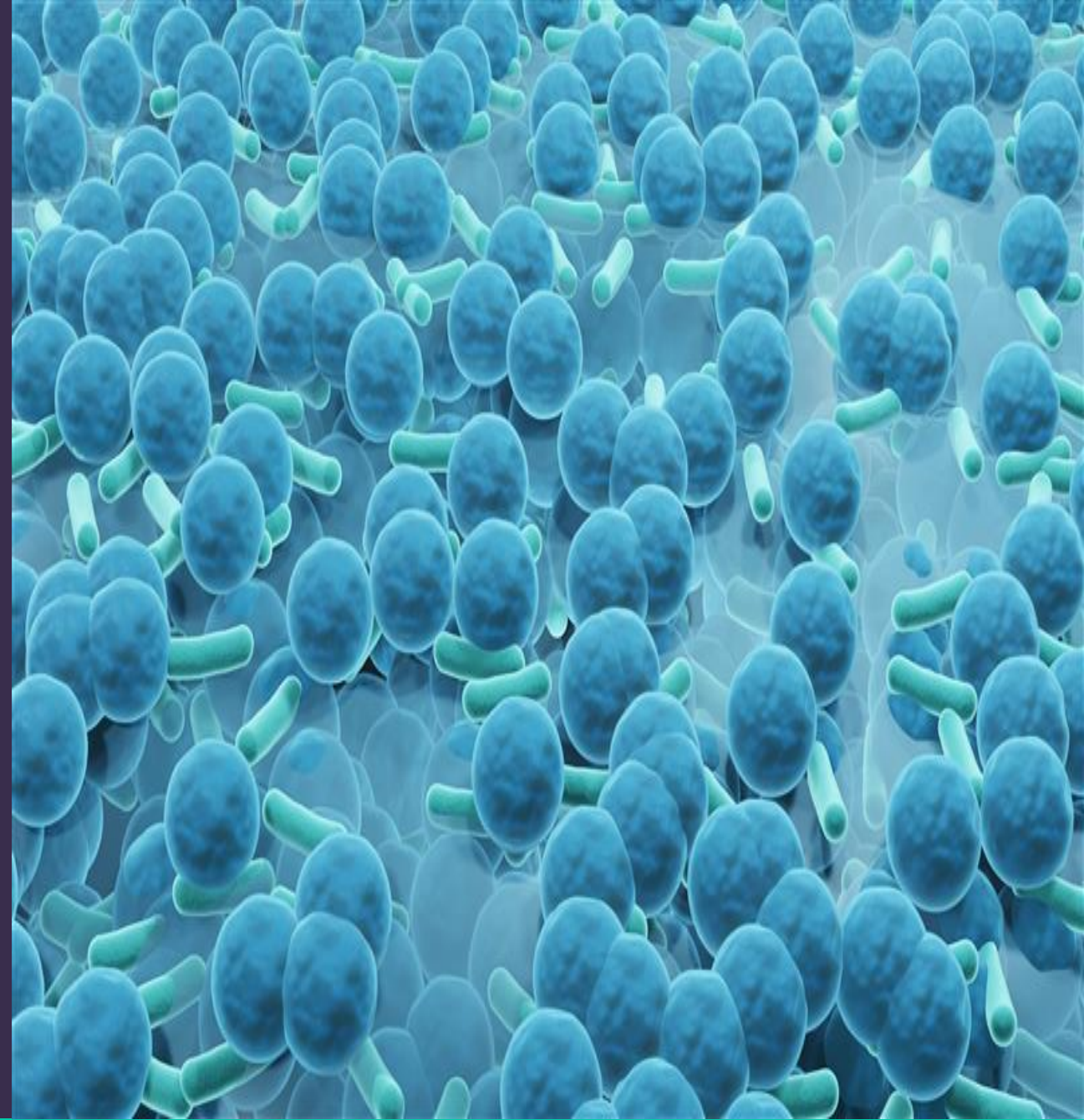
WHY?

- Once dried organic material is difficult to remove.
- Soil that is left on an instrument can affect the efficacy of subsequent disinfection and sterilization.
- Soil that dries promotes biofilm formation.

What is Biofilm?

According to the Centers for Disease Control (CDC)

“A biofilm is a community of living microorganisms embedded in a slimy matrix that provides protection against external aggressors, like desiccation, antibiotics, or disinfectants, as well as the host’s immune system” (www.cdc.com).



Transport

ASAP

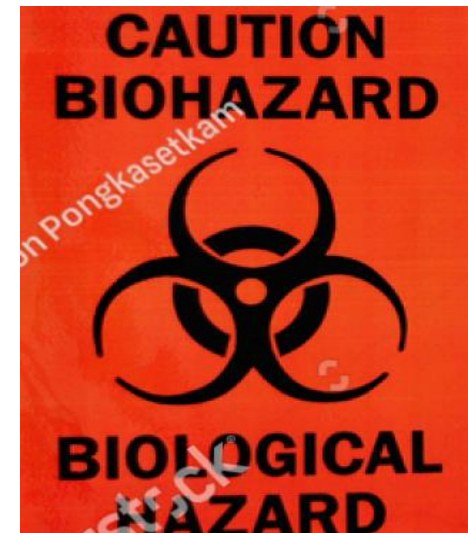
Transport in a **closed container** to decrease exposure to contaminated fluids.

- Leak Proof
- Puncture Resistant
- Biohazard label
- Size appropriate to contain items

WHY?

Protection of instruments

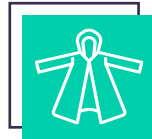
Containment of contaminated devices



Prior to Cleaning

What is Personal Protective Equipment (PPE)?

Personnel working in decontamination area handling contaminated instruments wear PPE



Fluid-resistant gown with sleeves



Gloves that extend beyond the cuff of the gown



Mask and eye protection or a full-face shield



Shoe covers or boots

Cleaning and Decontamination

Decontamination is a process or treatment that renders a device, instrument, or work surface safe to handle.

Policies and procedures:

Based on manufactures IFUs Instructions for Use contain the process for the decontamination of reusable devices

Policies set standards and expectations as to how the cleaning process will be accomplished

Manufacturers Instructions for Use (IFUs) should be current and accessible



Cleaning: Manual vs. Automation



Manual: Hand wash, brush, flush, rinse and dry.



Automated: Flushing systems, washer-disinfectors, ultrasonic cleaners.

Automated Cleaning

- Automated cleaning remove microbial load better than manual cleaning
- *In evaluating [cleaning methods](#) for minimally invasive surgical procedures, a study focused on assessing the effectiveness of ported and non-ported accessory devices employed in minimally invasive surgery. The results showed that automatic cleaning was more effective than manual cleaning. It achieved greater than 99% reduction of soil parameters in both non-ported and ported laparoscopic devices (sterileprocessingtech.org)*



Cleaning Verification Tests

“Different cleaning verification methods have benchmarks that have been established by the manufacturer or through third party studies” (AAMI p. 127).

Read and understand the MIFU!



What about flexible endoscopes?

Cleaning Verification for Flexible Endoscopes

Test after cleaning and before disinfection or sterilization

Detects residual organic soil and microbial contamination

Testing frequency determined by facility

High Risks scopes test after each use

Duodenoscopes (ERCP)

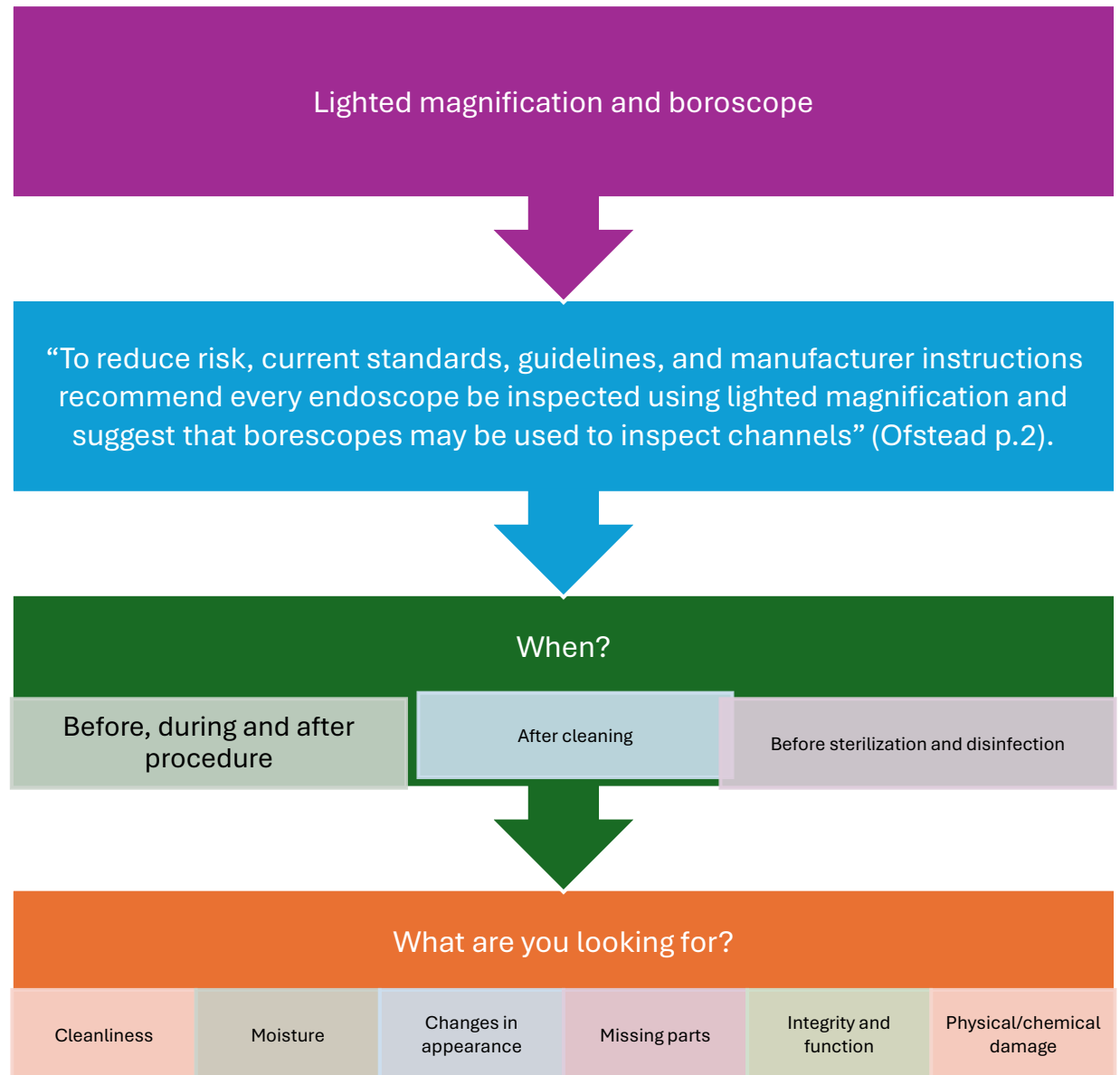
Linear ultrasound (EUS)

Bronchoscopes

Endobronchial Ultrasound (EBUS)

Ureteroscopes & Cystoscopes

Inspection



Inspection



WHAT?

Inspect for flaws, damage debris, detergent residue and completeness when dried (AAMI p. 43)

HOW?

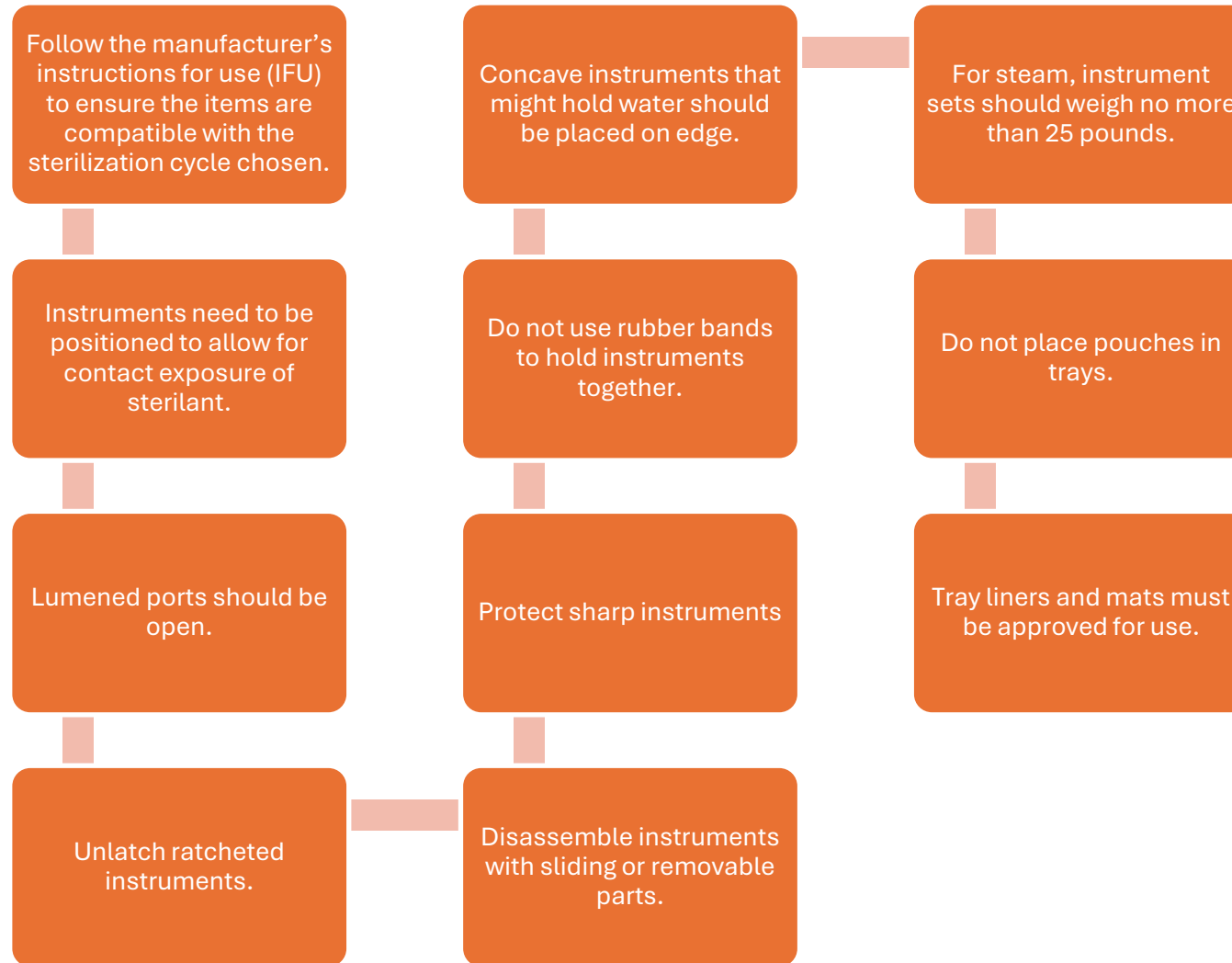
Visual, including magnification

Cleaning verification. Different cleaning verification methods have benchmarks that have been established by the manufacturer or through individual studies (AAMI p. 127).

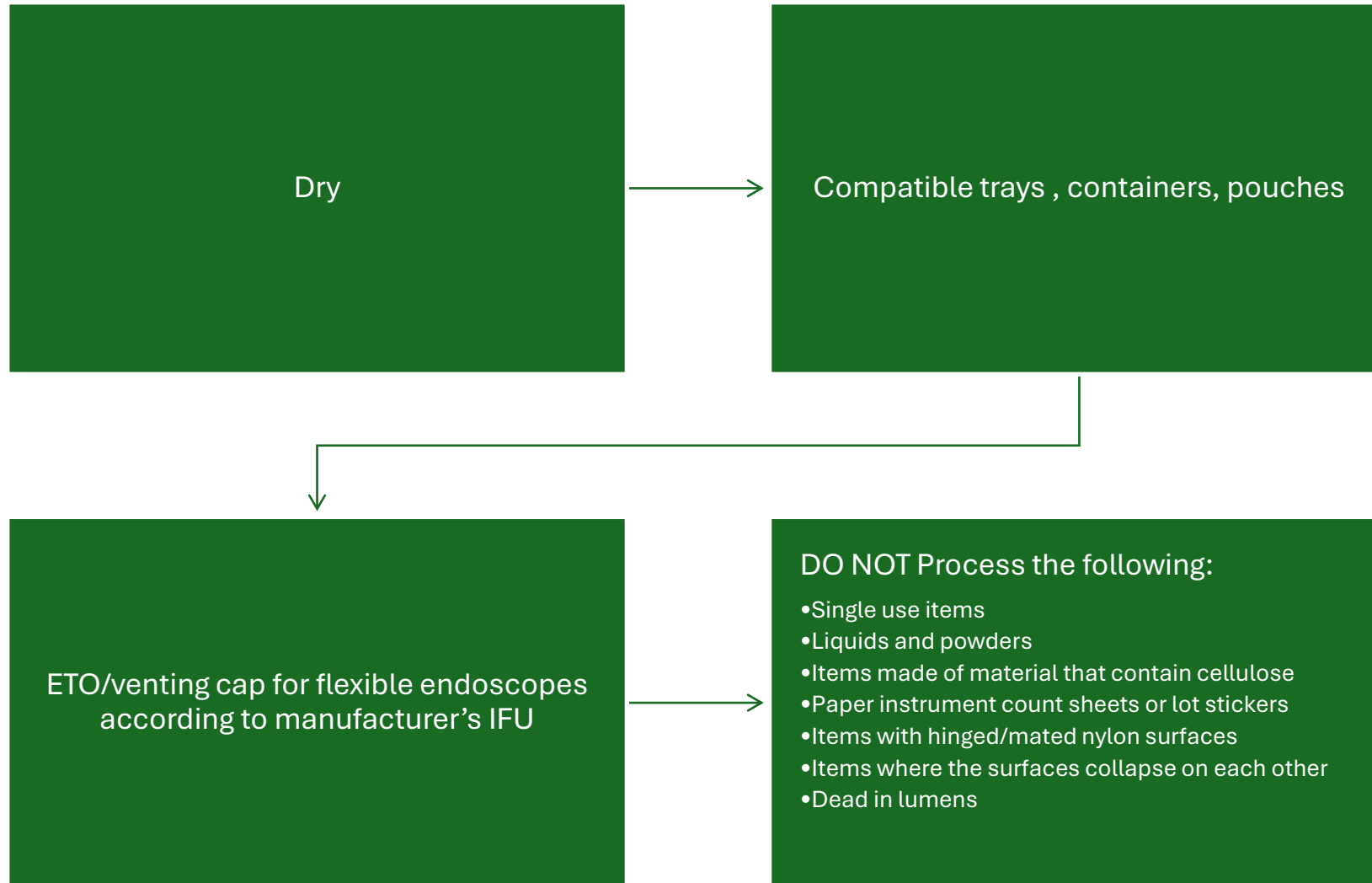
WHY?

Minimizing the contamination of a device through proper cleaning, inspection and assembly is important for effective sterilization (AAMI p. 40).

Assembly - Steam



Assembly- Low Temperature Gas Plasma



Packaging

STEAM

- Paper-plastic pouches
- Polypropylene wrapped trays
- Rigid containers (approved)
- Indicators and integrators

Low Temperature Gas Plasma (LTGP)

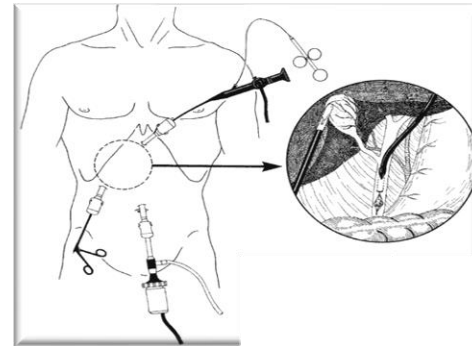
- Tyvek-mylar pouches
- Polypropylene wrapped trays
- Rigid containers (approved)
- Indicators and integrators

Determine Whether a Device Can Be Reprocessed

Manufacturer's Instructions for Use



Spaulding's Classification



→ **CRITICAL**



SEMI-CRITICAL ←



→ **NON-CRITICAL**

High Level Disinfection vs. Terminal Sterilization

High Level Disinfection:

“A process that kills all microbial organisms but not necessarily large numbers of bacterial spores” (AAMI p.6).



Sterilization:

“Validated process used to render a product free from viable organisms.”

Terminal Sterilization:

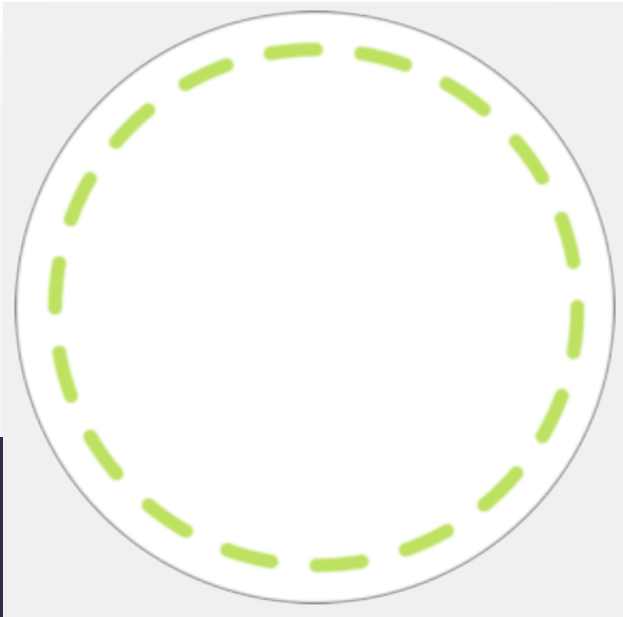
“Process by which the product is sterilized within a sterile barrier system that permits storage for use at a later time” (AAMI p.10).



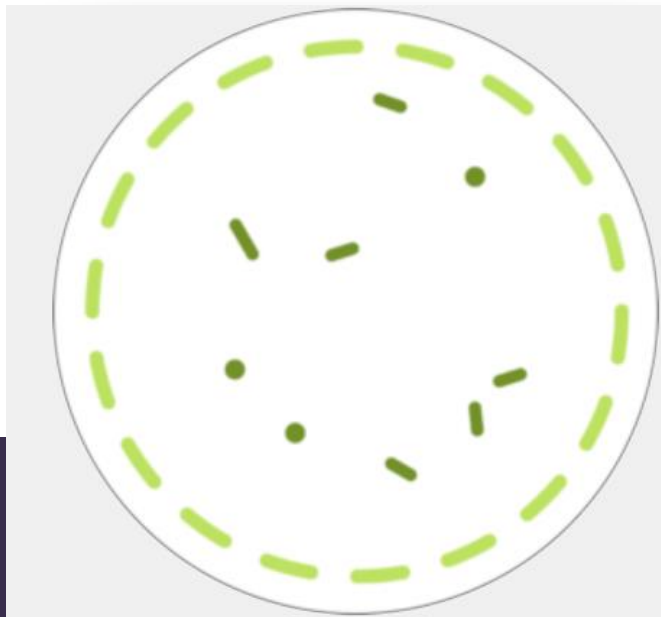
Disinfection and Sterilization

WHAT'S THE DIFFERENCE?

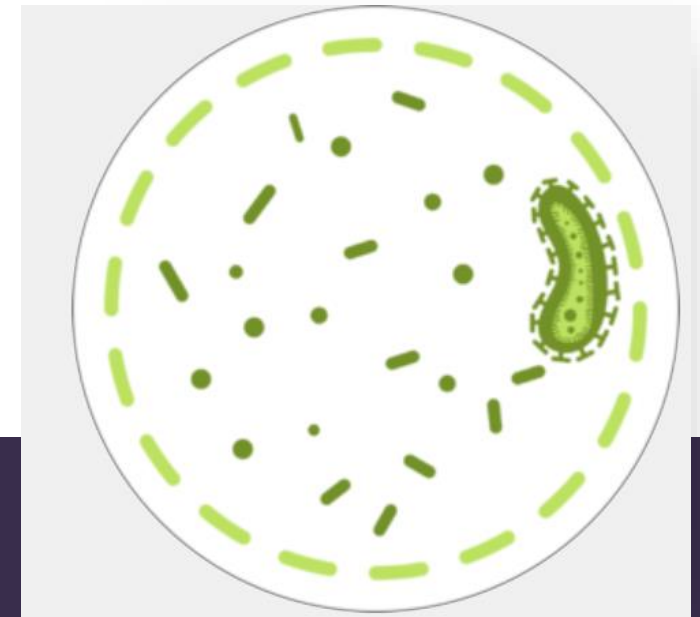
Illustration of microbial life post-reprocessing



↓
Sterilization



↓
High-level Disinfection



↓
Low-level Disinfection

General Consideration for Loading Steam/LTGP

Steam

- Follow the sterilizer's IFU
- Load configurations need to allow for air removal, steam penetration and removal
- Place heavier items on the bottom of sterilizer racks
- Avoid stacking, Trays/containers should be placed horizontally
- Paper-plastic pouches-stand on edge in same direction (paper to plastic)

LTGP

- Follow the sterilizer's IFU
- Do not stack
- Do not place items in contact with RF electrode
- Only use Tyvek –Mylar pouches and place on edge in the same direction or lay flat



Choosing the Cycle

Follow the manufacturer's IFU

1.3 Effective use of vaporized hydrogen peroxide sterilizers

“To ensure efficacy when using a vaporized hydrogen peroxide sterilizer, the user should observe the following guidelines:

a) The medical device and/or sterilizer manufacturers' written IFU should be consulted to determine the compatibility of the device with vaporized hydrogen peroxide sterilization” (AAMI ST 58 p.147).

Immediate Use Steam Sterilization (IUSS)

Sterilization method that involves the shortest amount of time between processing and transfer to the sterile field



“Immediately” implies that a sterilized item is used during the procedure for which it was sterilized

A sterilized item for IUSS is not stored for future use nor held from one surgery to another

IUSS (cont)



Avoiding the need



Receive loaner instruments on time



Ensure adequate inventory



Allow for sufficient turnover time when scheduling surgeries

If a rigid container system or a sealed containment device designed for IUSS is used as packaging, follow the manufacturer's instructions for use for exposure time/reconcile with sterilizer manufacturer

Monitoring Terminal Sterilization vs. HLD

Steam/LTGP

HLD

Chemical

Physical/mechanical

Biological

Manual

- Temperature
- Time
- Efficacy using test strips

Automated Endoscope Reprocessor (AER/ECR)

- Follow MIFU
- Time/proper cycle
- Efficacy of disinfectant using test strips or automated process

→ Chemical Indicators

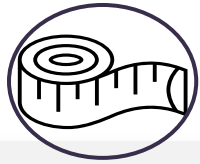
“Chemical Indicators provide visual confirmation that the sterilization process has reached the required conditions for effective sterilization”

ANSI/AAMI ST 79 2017

- ❖ Helps to detect sterilization failures
- ↓
- ❖ Used following manufacturer’s written IFU
- ↓
- ❖ Used as part of quality assurance program
- ↓
- ❖ Used with physical monitors and BI

Types of Indicators

There are 6 Types



Type 1

Process Indicator
Example: Tape



Type 2

Indicators used for Specific Tests
Example: Bowie Dick



Type 3

Single critical process variable indicators
Example: Internal indicator



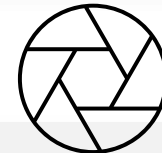
Type 4

Multicritical process variable indicators
Example: Internal indicator



Type 5

Integrating indicators
Example: Internal integrator used for implants

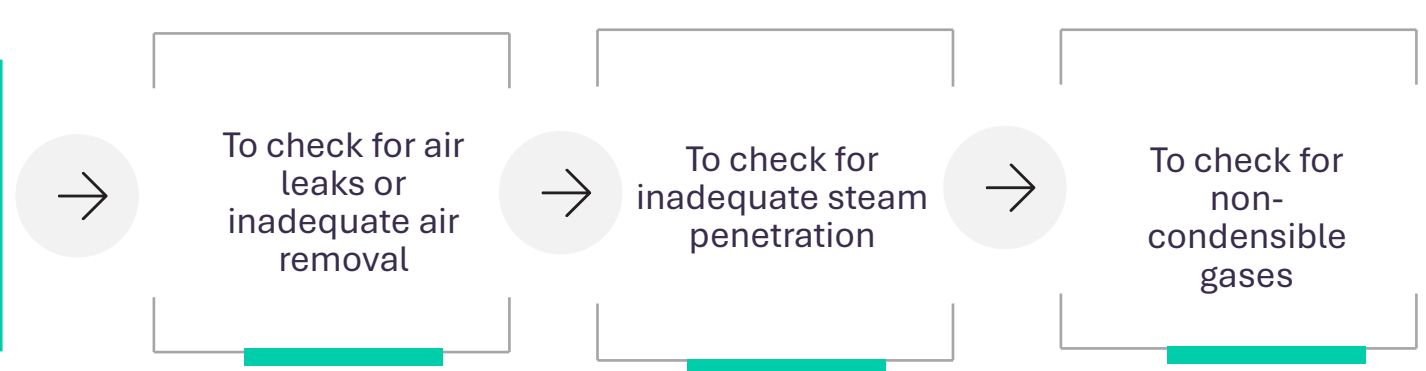


Type 6

Emulating indicators
Example: Used for special cycles

Type 2 CI Testing: Bowie Dick, Why is it Done?

Bowie Dick tests are used for dynamic air removal sterilizers, not gravity sterilizers



Processing a Bowie Dick:

- Place horizontally on the cart of shelf, over the drain
- Select the cycle per the steam sterilizer manufacturer
- Interpret the results

What is the difference between type 5 and 6?

Type 5: Integrating Indicators

- ✓ Reacts to all critical variables (time, temperature, pressure of saturated steam)
- ✓ Correlates with biological indicators (Bis)
- ✓ Used in conjunction with Bis for release of loads containing implants

Type 6: Emulating Indicators

- ✓ Reacts to all critical variables of specified sterilization cycles
- ✓ May be used for release of non implant loads

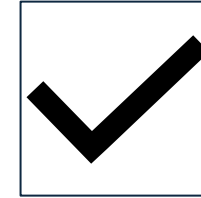
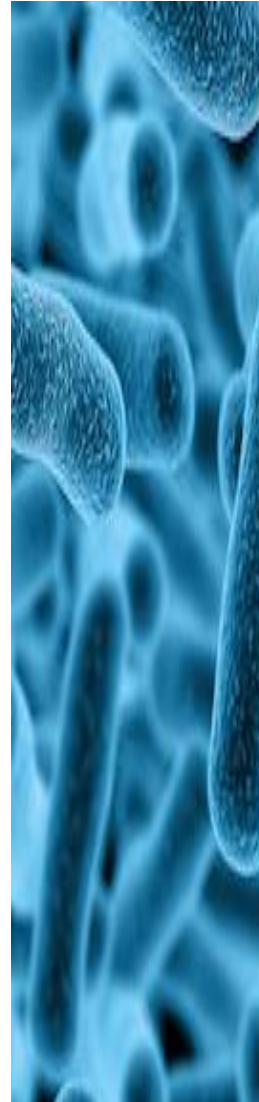


What about LTGP?

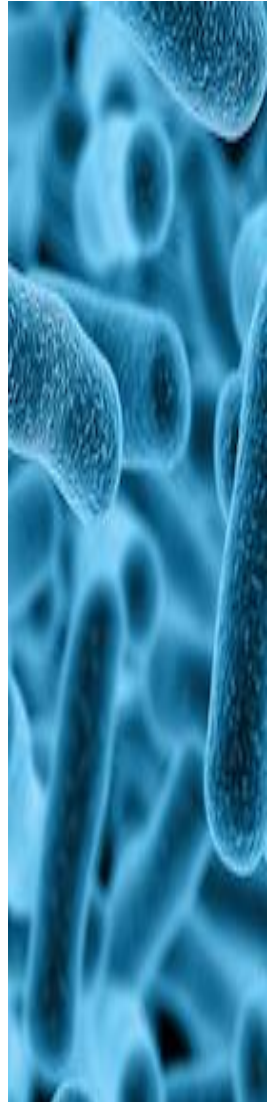
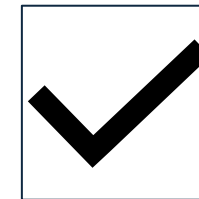
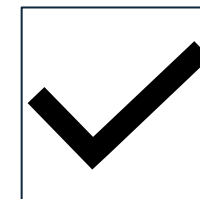
- “Chemical indicators cleared by the FDA for use in the specific vaporized hydrogen peroxide sterilizer should be used to monitor the process.
- A CI should be used on the outside of each package unless the internal indicator is visible.
- An internal pack CI should be used inside each package, tray, containment device (rigid sterilization container system, medical device case, cassette, or organizing tray) to be sterilized.
- The use of a multivariable chemical indicator as cleared by the FDA monitors two or more parameters of the chemical vapor sterilization process and provides more information about the process as compared to sterilization process indicators as cleared by the FDA and can provide additional quality assurance for the individual monitoring of such items as complex devices, surgical trays, and rigid sterilization container systems” (AAMI ST58 p. 148).

Biological Indicator vs Process Challenge Device (PCD)

BI	PCD
<ul style="list-style-type: none">• Accompanies products during sterilization process• Monitors adequacy of sterilization• Contains a known number of microorganisms (Ex: <i>Geobacillus Stearothermophilus</i>)	<ul style="list-style-type: none">• Is an item designed to constitute a defined resistance to a sterilization process• Used to assess performance of the process• Contains an Integrator and BI



VS.



What do the Standards and Guidelines say?

ANSI/AAMI ST 79 2017

13.5.1

“A Type 5 integrating CI within a PCD (that also contains a BI) should be used to monitor each load containing implants and may be used as a basis for early load release in documented emergency situations only; however, loads containing implants should always be biologically monitored. Implants should be quarantined until the BI results (early readout or spore growth) are available.

In an emergency situation, implants may be released before the BI results are available (see 13.6.3); however, the BI should continue to be incubated” p.78.

ANSI/AAMI ST 79 2017

13.5.3.2 Using biological indicators

“Biological indicators should be used within PCDs (see 13.5.4, 13.7.2.1, 13.7.3.1, and 13.7.4.1) for routine sterilizer efficacy monitoring at least weekly, but preferably every day that the sterilizer is in use (see 13.7)” p. 80.

Physical Monitoring/Documentation

- Used to monitor sterilizer performance
 - Time
 - Temperature
 - Pressure monitors
 - Manual or digital documentation
- Confirms that cycle parameters were met
- Operator signs the chart, printout or electronically

```
=====
===== PREVAC =====
=====
CYCLE START AT 15:14:55
ON 8/11/09
```

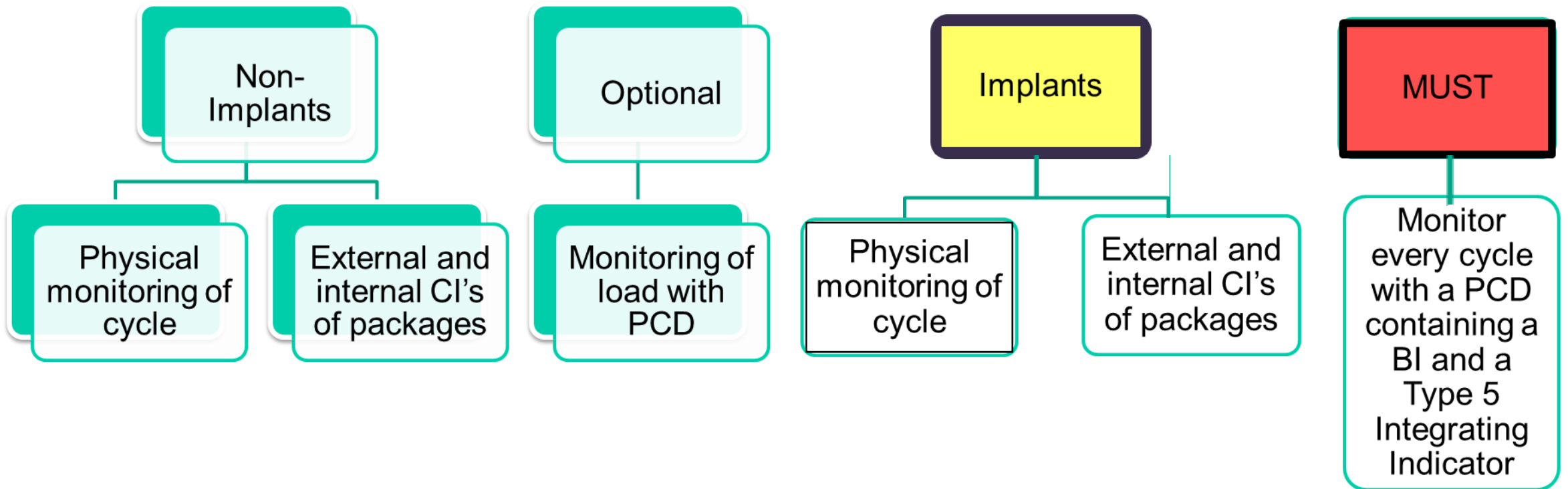
```
CYCLE COUNT 8675
OPERATOR M
STERILIZER: 421
CYCLE TYPE PREVAC
CYCLE NO. 4
```

```
STER TEMP = 132.2C
CONTROL TEMP = 133.3C
STER TIME = 4 MIN
DRY TIME = 40 MIN
```

	TIME	T=C	P=psig

Conditioning Phase	C 15:15:17	35.3	0.0P
	C 15:16:18	107.6	12.1P
	C 15:17:43	85.5	11.1V
	C 15:19:19	129.1	26.0P
	C 15:21:05	92.7	14.0V
	C 15:22:24	130.2	26.1P
	C 15:24:09	94.5	15.0V
	C 15:25:26	130.2	26.1P
C 15:27:11	95.6	16.0V	
Sterilization Phase	S 15:29:45	132.2	28.3P
	S 15:30:45	133.5	29.3P
	S 15:31:45	133.1	29.1P
	S 15:32:45	133.2	29.0P
Exhaust Phase	E 15:33:45	133.2	29.1P
	E 15:34:34	105.6	3.6P
	E 16:14:35	40.2	28.1V
Z Value	Z 16:16:11	40.9	1.9V
LOAD 081106			
TEMP MAX=133.5C			
TEMP MIN=132.2C			
CONDITION = 0:14:28			
STERILIZE = 0:04:00			
EXHAUST = 0:42:26			
TOTAL CYCLE = 1:00:54			
=====			
= READY TO UNLOAD =			
=====			

Routine Steam Sterilization Load Release



What is a Standard and Why is it Important?

What

- A standard is a blueprint for ensuring the highest patient care and safety standards (Frieders).
- A standard is a set of agreed-upon guidelines or specifications for developing a product, performing a task, or designing a process (Array/AAMI,org)

Why

- Standards are used to ensure the quality, safety, and reliability of products and services (Array/AAMI.org).
- Standards are used to assist in writing policies and procedures that relate to best practice.



Why Sterilization for Semi-Critical Devices?

IF YOU CAN
STERILIZE,
YOU SHOULD

Times are changing.

Key organizations such as AAMI and AORN are calling for a shift to sterilization.



AAMI TIR68: 2018 3.4³

"Semi-critical devices are devices that contact intact mucous membranes or non-intact skin. Users should be instructed to thoroughly clean these devices and then **reprocess them by sterilization**. If the device design does not permit sterilization (e.g., device materials cannot withstand sterilization), then high-level disinfection should be used."

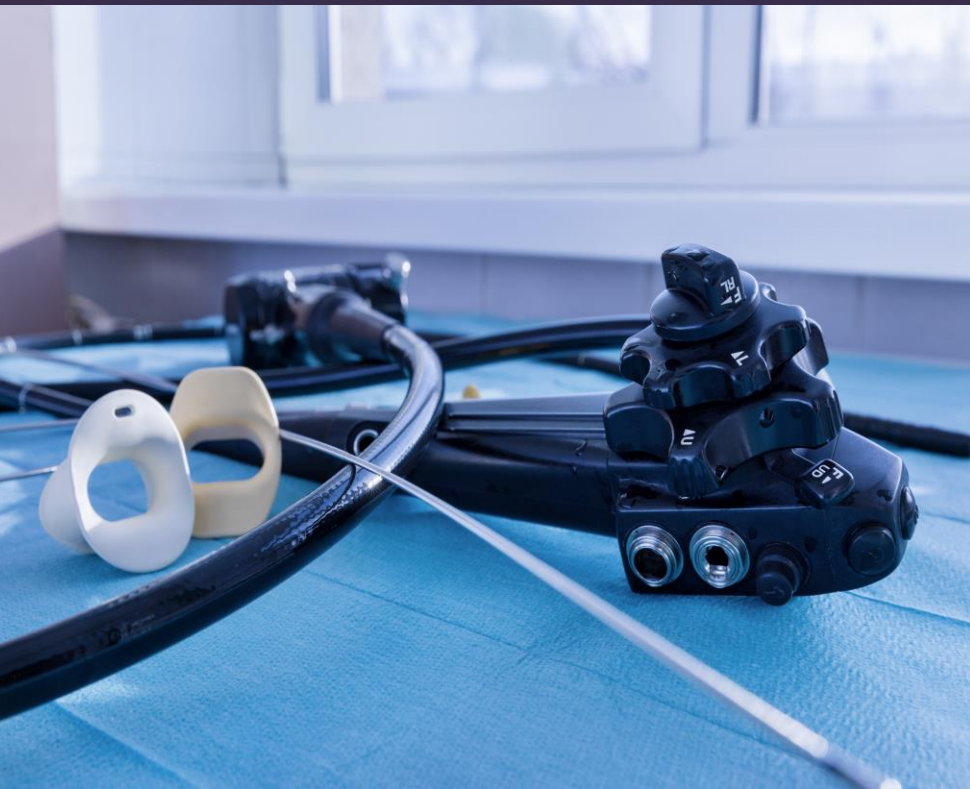


AORN Recommendation⁴

"Items that are classified as semi-critical, such as endoscopes, **should be sterilized whenever possible** and undergo HLD at a minimum if sterilization is not possible."

The third-party trademarks used herein are the properties of their respective owners.

ANSI/AAMI ST91:2021



Sterilization vs. HLD Flexible scopes

Evidence supports sterilization provides a higher level of assurance.

Facilities should make steps towards sterilization when possible.

ST91 Recommends against manual high-level disinfection

WHY?



References

Advanced Sterilization Products. (2025). STERRAD 100NX with ALL Clear User Guide. <https://eifu.asp.com> (Slide 18)

Advanced Sterilization Products. (2025). Flexible Endoscope Reprocessing: The Journey of a Dirty Endoscope <https://www.asp.com/en-us/education/articles-and-white-papers/flexible-endoscope-reprocessing> (Slide 22)

Association for the Advancement of Medical Instrumentation. (2017). *ANSI/AAMI, ST79: Comprehensive Guide to Steam Sterilization and Sterility Assurance in Health Care Facilities*. (Slide 8, 9, 10, 13, 16, 17, 19, 21, 23, 25-31, 33-36)

Association for the Advancement of Medical Instrumentation. (2024). *ANSI/AAMI, ST58:2024. Chemical sterilization and high-level disinfection in healthcare facilities*. (Slide 23, 24, 32)

Association for the Advancement of Medical Instrumentation. (2021). *ANSI/AAMI, ST91:2021. Flexible and semi-rigid endoscope processing in health care facilities*. (Slide 13, 14, 39)

Association for the Advancement of Medical Instrumentation. (2018). *ANSI/AAMI, TIR68:2021 (R)2022. Low and intermediate disinfection in healthcare settings for medical devices and patient care equipment and sterile processing environmental surfaces*. (Slide 38)

Association of PeriOperative Registered Nurses (AORN). (2025). **Guideline for care and cleaning of surgical instruments.** *eGuidelines for PeriOperative Practice*. (Slide 6)

References (cont.)

Association of PeriOperative Registered Nurses (AORN).(2025). Guideline for processing flexible endoscopes. *eGuidelines for PeriOperative Practice*. (Slide 38)

Centers for Disease Control (CDC). (2025). Chain of Infection Components. <https://www.cdc.gov/niosh/learning/safetyculturehc/module-2/3.html> (Slide 3)

Donlan, R. M. (2001). Biofilms and Device-Associated Infections. *Emerging Infectious Diseases*, 7(2), 277-281. <https://doi.org/10.3201/eid0702.700277> (Slide 7)

Evangelista, S., Guimaraes, N., Garcia, N., Santos S., & Oliveira. A. (2020). Effectiveness of manual versus automated cleaning on Staphylococcus epidermidis biofilm removal from the surface of surgical instruments. *American Journal of Infection Control*. 48(3). 267-274. <https://doi.org/10.1016/j.ajic.2019.08.024> (Slide 11)

Frieders, B. 2024, February 21. Understanding AAMI ST208: 2024: Essential guide to new water quality standards in health care. [Understanding AAMI ST108:2023: Essential Guide to New Water Quality Standards in Health Care](#) (Slide 37)

References (cont.)

The Joint Commission. (2023). *The Joint Commission Guide to Reprocessing Reuseable Medical Devices*. (Slide 5)

The Joint Commission. 2021, October 19. What are important considerations with immediate use steam sterilization? [standards standard-faqs hospital-and-hospital-clinics infection-prevention-and-control-ic – jointcommission](#) (Slide 26)

Nadeau, K. 2023, August 25. Best practices beat fast processes every time. Manual versus automated device/instrument cleaning. *Healthcare Purchasing News*. <http://www.hponline.com/print/content/53068285> (Slide 11)

Ofstead, C., Smart, A., Hopkins, K., Wetzler, H. (2023). The utility of lighted magnification and boroscopes for visual inspection of flexible endoscopes. *American Journal of Infection Control*. 51(1). 2-10. [https://www.ajicjournal.org/article/S0196-6553\(22\)00660-5/fulltext](https://www.ajicjournal.org/article/S0196-6553(22)00660-5/fulltext) (Slide15)

Rezaei, A., Zienkiewicz, D., & Rezaei, A. (2025). Surgical site infections: A comprehensive review. *Journal of Trauma and Injury*.38(2). 71-81. <https://pmc.ncbi.nlm.nih.gov/articles/PMC12229807> (Slide 3)

References (cont.)

Rezaei, A., Zienkiewicz, D., & Rezaei, A. (2025). Surgical site infections: A comprehensive review. *Journal of Trauma and Injury*.38(2). 71-81. <https://pmc.ncbi.nlm.nih.gov/articles/PMC12229807> (Slide 3)

Rutala, W. A., & Weber, D. J. and HICPAC. (2008, updated June 2024). CDC Guideline for Sterilization and Disinfection in Healthcare Facilities. https://www.cdc.gov/infection-control/media/pdfs/guideline-disinfection-h.pdf?CDC_AAref_Val=https://www.cdc.gov/infectioncontrol/pdf/guidelines/disinfection-guidelines-H.pdf (Slide 20)

Sterile Processing Technician Schools. (2025). Comparison: Manual vs automate cleaning in sterilization. <https://sterileprocessingtech.org/comparison-manual-vs-automated-cleaning-in-sterilization/> (Slide 12)



SM-2500041-1

©ASP 2020. All rights reserved.

Advanced Sterilization Products

33 Technology Drive, Irvine, CA 92618